

Nucor Steel Crawfordsville

Scope:

The scope of the Environmental Management System (EMS) for Nucor Steel Indiana and Nucor Castrip Indiana located at 4537 South Nucor Road and the Leveler Straightener line housed on Steel Technologies property at 3560 S Nucor Road in Crawfordsville, Indiana (contiguous to one another) are all of the aspects pertaining to the manufacture, processing, and supply of carbon steel sheet in hot rolled, cold rolled, pickled, and galvanized coils.

The scope encompasses raw material acquisition, waste generation and handling, operations, teammates and contractors. Nucor Steel Indiana has considered interested parties, internal and external issues, compliance obligations and the environmental impact of incoming and outgoing materials in the development of the scope.

Environmental Policy:

Nucor Steel Indiana's Environmental Policy defines the intentions and principles of Nucor in relation to its overall environmental performance. The Environmental Policy was developed by the EMS team and is appropriate to the nature and scale of the impacts of their operation and products. It provides the foundation for company environmental actions, continual improvement, and for the setting of environmental objectives and targets (Section 6.2). The Environmental Policy is reviewed annually by Top Management and revised if necessary. It contains key commitments:

1. Protect the Environment.
2. Fulfill the organization's compliance obligations.
3. Continually improve the environmental management system to enhance environmental performance.

Waste minimization - Assessments on waste generation and resource use will be conducted throughout the facility to identify opportunities where resources might be conserved or material may be prevented from becoming a waste or minimized.

Habitat – Nucor recognizes its potential for environmental impacts upon the communities and habitats in which it operates. We continually strive to minimize these impacts by evaluating our operations.

Objectives & targets – The Environmental Management System will improve environmental performance through employee education and the development, monitoring and measurement of objectives and targets.

Opportunities – to prevent, reduce or mitigate adverse environmental impacts, Nucor will continue to investigate new technology opportunities, operational methods.

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Safety – Environmental protection is the individual obligation of each Nucor employee and a primary responsibility of management. Nucor also requires principal contractors, vendors and suppliers to comply with applicable environmental laws.

Involvement – Nucor will strive to foster open dialogue so that we may effectively communicate with our employees, our neighbors and other concerned parties.

Environment – Nucor will comply with the laws and regulations governing its operations. Environmental compliance is a priority for Nucor management with all other business operations.

Resources – Nucor is dedicated to providing resources to establish and maintain an environmental management system.

Strategy – To continually improve the effectiveness of our Environmental Management System, Nucor will regularly evaluate the Environmental Management System and make appropriate improvements.

